

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2001-079747

(43)Date of publication of application : 27.03.2001

(51)Int.Cl. B24B 27/06
B24B 57/02
B28D 5/04

(21)Application number : 11-254805 (71)Applicant : NIPPEI TOYAMA CORP

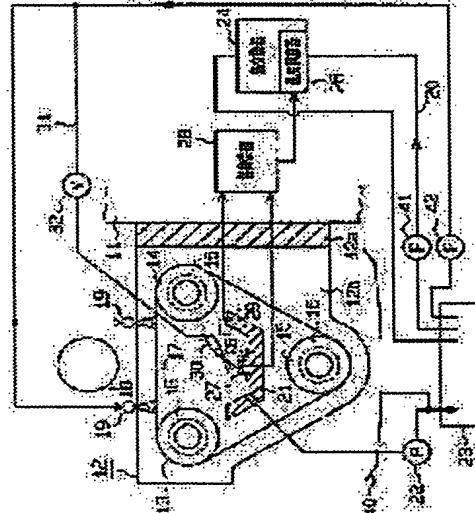
(22)Date of filing : 08.09.1999 (72)Inventor : KOBAYASHI SHIGEO
MAKINO KUNIO
FUKUDA KOJI
ISHIZUKA SATOSHI

(54) WIRE SAW

(57)Abstract:

PROBLEM TO BE SOLVED: To speedily detect temperature of working liquid immediately after it passes a working part, to precisely adjust and control cutting motion in accordance with its temperature detected result and to maintain working precision of a work constant.

SOLUTION: This wire saw supports a plural number of rollers 13, 14, 15 for working on a bracket 12 and supports a wire 17 between the rollers 13, 14, 15 for working in a large number of cycles. A work 18 is cut by the wire 17 by pressing the work 18 on the wire 17 and supplying working liquid between the wire 17 and the work 18. A receiver pan 21 to receive working liquid is provided immediately under the rollers 13, 14 for working, and a temperature sensor 26 to detect temperature of working liquid immediately after it passes a working part is provided on the receiver pan 21. Cutting motion is controlled by a control device 28 in accordance with a detection result of the temperature sensor 26.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]